# 1. Single Step

## Overview

## Steps/Stages

1.1 R:Poly(methyl siloxane), C:K<sub>3</sub>PO<sub>4</sub>, C:18-Crown-6, S:MeCN, 72 h, 80°C, 1 atm

#### **Notes**

glovebox used, sealed tube used, Reactants: 2, Reagents: 1, Catalysts: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

Scalable direct N-methylation of drug-like amines using 12CO2/13CO2 by simple inorganic base catalysis

By Lu, Chunlei et al From Science Bulletin, 64(11), 723-729; 2019

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## 2. 4 Steps

#### Overview

Steps/Stages Notes

- 1.1 S:THF, 0°C; 0.5 h, 0°C; 0°C  $\rightarrow$  rt; 2-5 h, rt
- 1.2 R:NH<sub>4</sub>Cl, S:H<sub>2</sub>O, rt
- 2.1 C:I<sub>2</sub>, C:Li<sub>2</sub>CO<sub>3</sub>, S:CH<sub>2</sub>CI<sub>2</sub>, 5 h, 35°C
- 2.2 R:Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub>, S:H<sub>2</sub>O

3.1

4.1

1) Grignard reaction, Et2O solvent may also be used (stage 1), 2) sealed tube used, 3) literature preparation, no experimental detail, 4) no experimental detail, Reactants: 3, Reagents: 2, Catalysts: 2, Solvents: 3, Steps: 4, Stages: 6, Most stages in any one step: 2

## References

I2/Li2CO3-promoted cyanation of diarylalcohols through a dual activation process

By Hu, Liangzhen et al From Tetrahedron, 75(2), 308-314; 2019

# **Reaction Protocol**

**Procedure** 

- 1. Load a two-necked flask under argon atmosphere with a solution of ketone (5 mmol) in anhydrous THF (5 mL).
- 2. Add Grignard reagent (1.0 M in THF, 5.5 mL, 5.5 mmol, 1.1 equivalents) dropwise via syringe in icebath under vigorous stirring.

#### View more...

Available Experimental Data <sup>1</sup>H NMR, <sup>13</sup>C NMR, MP, State

#### View with MethodsNow

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# 3. 3 Steps

## Overview

Steps/Stages

**Notes** 

- 1.1 C:I<sub>2</sub>, C:Li<sub>2</sub>CO<sub>3</sub>, S:CH<sub>2</sub>CI<sub>2</sub>, 5 h, 35°C
- 1.2 R:Na<sub>2</sub>S<sub>2</sub>O<sub>3</sub>, S:H<sub>2</sub>O

2.1

3.1

1) sealed tube used, 2) literature preparation, no experimental detail, 3) no experimental detail, Reactants: 2, Reagents: 1, Catalysts: 2, Solvents: 2, Steps: 3, Stages: 4, Most stages in any one step: 2

#### References

I2/Li2CO3-promoted cyanation of diarylalcohols through a dual activation process

By Hu, Liangzhen et al From Tetrahedron, 75(2), 308-314; 2019

# **Reaction Protocol**

**Procedure** 

- 1. Charge a round-bottomed flask with allylic alcohol (0.3 mmol) in DCM (5 mL), Li<sub>2</sub>CO<sub>3</sub> (0.06 mmol), TMSCN (1.35 mmol) and I<sub>2</sub> (0.54 mmol) in sequence successively.
- 2. Stir the resulting mixture under closed conditions at 35 °C (water bath temperature) for 5 hours.

#### View more...

Available Experimental Data <sup>1</sup>H NMR, <sup>13</sup>C NMR, MP, State

# View with MethodsNow

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## 4. 2 Steps

#### Overview

# Steps/Stages

1.1

2.1

#### **Notes**

1) literature preparation, no experimental detail, 2) no experimental detail, Reactants: 1, Steps: 2, Stages: 2, Most stages in any one step: 1

#### References

I2/Li2CO3-promoted cyanation of diarylalcohols through a dual activation process

By Hu, Liangzhen et al

From Tetrahedron, 75(2), 308-314; 2019

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## 5. Single Step

#### Overview

Steps/Stages

1.1

## **Notes**

no experimental detail, Reactants: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

I2/Li2CO3-promoted cyanation of diarylalcohols through a dual activation process

By Hu, Liangzhen et al From Tetrahedron, 75(2), 308-314; 2019

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## 6. Single Step

## Overview

Steps/Stages Notes

1.1 R:Disodium carbonate, C:Fe, S:DMSO, S:H<sub>2</sub>O, 24 h, 130°C

chemoselective, pressure tube used, catalyst prepared and used, reusable catalyst, paraformaldehyde used, solid-supported catalyst, Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

Convenient iron-catalyzed reductive aminations without hydrogen for selective synthesis of N-methylamines

By Natte, Kishore et al

From Nature Communications, 8(1), 1-9; 2017

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#### 7. Single Step

#### Overview

## Steps/Stages

1.1 R:HCO<sub>2</sub>H, R:Et<sub>3</sub>N, C:Co<sub>3</sub>O<sub>4</sub> on nitrogen doped graphene (carbon), S:H<sub>2</sub>O, S:t-BuOH, 14 h, 100°C

## Notes

catalyst prepared and used, recyclable catalyst, reusable catalyst, sealed pressure tube used, Reactants: 2, Reagents: 2, Catalysts: 1, Solvents: 2, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

Expedient Synthesis of N-Methyl- and N-Alkylamines by Reductive Amination using Reusable Cobalt Oxide Nanoparticles

By Senthamarai, Thirusangumurugan et al From ChemCatChem, 10(6), 1235-1240; 2018

#### Reaction Protocol

#### **Procedure**

- 1. Charge an oven-dried 15 mL ACE pressure tube with stir bar and  $Co_3O_4/NGr@C$  (80 mg), amine (1 mmol), formaldehyde (200µL aqueous formaldehyde (37 wt. % in  $H_2O$ ), HCOOH:Et<sub>3</sub>N (5:2 ratio) (2 mmol) and tbutanol (3 mL).
- 2. Flush the pressure tube with argon, close with screw cap and allow the reaction to progress at 100 °C for 24 hours.

## View more...

## Available Experimental Data

<sup>1</sup>H NMR, <sup>13</sup>C NMR, HRMS, State

# View with MethodsNow

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## 8. Single Step

#### Overview

## Steps/Stages

1.1 R:18-Crown-6, C:K<sub>3</sub>PO<sub>4</sub>, S:MeCN, 72 h, 80°C, 1 bar

#### **Notes**

methyl hydrogen polysiloxane used, glovebox used, green chemistry, Reactants: 2, Reagents: 1, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

## Process for methylation of amine

By Lin, Bailin et al From Faming Zhuanli Shenqing, 107337606, 10 Nov 2017

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# 9. 5 Steps

[Step 3.1]

$$CH_{3} \longrightarrow NH \longrightarrow CH_{3} \longrightarrow VH_{CH_{3}}$$

[Step 4.3]

#### Overview

## Steps/Stages

- 1.1 R:Et<sub>3</sub>N, C:Cul, C:PdCl<sub>2</sub>(PPh<sub>3</sub>)<sub>2</sub>, S:MeCN, 0°C; 22 h, rt
- 1.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O
- 2.1 R:H<sub>2</sub>, C:Pd, S:AcOEt, 6 h, rt
- 3.1 R:Cs<sub>2</sub>CO<sub>3</sub>, C:657408-07-6, C:PdCl<sub>2</sub>(CH<sub>3</sub>CN)<sub>2</sub>, S:MeCN, 6.5 h, 60°C
- 4.1 R:Et<sub>3</sub>N, R:MeSO<sub>2</sub>Cl, S:CH<sub>2</sub>Cl<sub>2</sub>, 2.5 h, 0°C
- 4.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O
- 4.3 S:H<sub>2</sub>O, S:EtOH, 2 h, 50°C
- 5.1 C:Triflic acid, S:CH<sub>2</sub>Cl<sub>2</sub>, 10 min, 0°C
- 5.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O

## **Reaction Protocol**

#### **Procedure**

- 1. Add  $PdCl_2(PPh_3)_2$  (70.2 mg, 100 µmol, 1 mol%) and CuI (38.5 mg, 202 µmol, 2 mol%) to a mixture of 1-bromo-2-iodobenzene (1.25 mL, 10.0 mmol), triethylamine (40 mL) and CH<sub>3</sub>CN (40 mL). 2. Cool the mixture to 0 °C.
- View more...

#### Available Experimental Data

<sup>1</sup>H NMR, <sup>13</sup>C NMR, HRMS, State

## View with MethodsNow

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## 10. 4 Steps

#### **Notes**

1) Sonogashira coupling, 5) Friedel-Crafts alkenylation, regioselective, Reactants: 4, Reagents: 5, Catalysts: 6, Solvents: 5, Steps: 5, Stages: 9, Most stages in any one step: 3

#### References

Construction of dibenzo-fused seven- to ninemembered carbocycles via Bronsted acidpromoted intramolecular Friedel-Crafts-type alkenylation

By Otani, Takashi et al

From Chemical Communications (Cambridge, United Kingdom), 51(37), 7895-7898; 2015

[Step 2.1] [Step 3.3]

#### Overview

## Steps/Stages

- 1.1 R:H<sub>2</sub>, C:Pd, S:AcOEt, 6 h, rt
- 2.1 R:Cs<sub>2</sub>CO<sub>3</sub>, C:657408-07-6, C:PdCl<sub>2</sub>(CH<sub>3</sub>CN)<sub>2</sub>, S:MeCN, 6.5 h, 60°C
- 3.1 R:Et<sub>3</sub>N, R:MeSO<sub>2</sub>Cl, S:CH<sub>2</sub>Cl<sub>2</sub>, 2.5 h, 0°C
- 3.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O
- 3.3 S:H<sub>2</sub>O, S:EtOH, 2 h, 50°C
- 4.1 C:Triflic acid, S:CH<sub>2</sub>Cl<sub>2</sub>, 10 min, 0°C
- 4.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O

#### **Notes**

4) Friedel-Crafts alkenylation, regioselective, Reactants: 3, Reagents: 5, Catalysts: 4, Solvents: 5, Steps: 4, Stages: 7, Most stages in any one step: 3

#### References

Construction of dibenzo-fused seven- to ninemembered carbocycles via Bronsted acidpromoted intramolecular Friedel-Crafts-type alkenylation

By Otani, Takashi et al

From Chemical Communications (Cambridge, United Kingdom), 51(37), 7895-7898; 2015

#### Reaction Protocol

#### **Procedure**

Stir a suspension of 1-bromo-2-(phenylethynyl)benzene (974 mg) and 10% Pd/C (200 mg, 188 μmol) in ethyl acetate (15 mL) under a balloon of hydrogen for 6 hours at room temperature.
 Dilute the reaction mixture with ethyl acetate.

#### View more...

Available Experimental Data <sup>1</sup>H NMR, <sup>13</sup>C NMR, HRMS, State

# View with MethodsNow

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## 11. 3 Steps

[Step 2.3]

#### Overview

## Steps/Stages

- 1.1 R:Cs<sub>2</sub>CO<sub>3</sub>, C:657408-07-6, C:PdCl<sub>2</sub>(CH<sub>3</sub>CN)<sub>2</sub>, S:MeCN, 6.5 h, 60°C
- 2.1 R:Et<sub>3</sub>N, R:MeSO<sub>2</sub>Cl, S:CH<sub>2</sub>Cl<sub>2</sub>, 2.5 h, 0°C
- 2.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O
- 2.3 S:H<sub>2</sub>O, S:EtOH, 2 h, 50°C
- 3.1 C:Triflic acid, S:CH<sub>2</sub>Cl<sub>2</sub>, 10 min, 0°C
- 3.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O

#### **Notes**

3) Friedel-Crafts alkenylation, regioselective, Reactants: 3, Reagents: 4, Catalysts: 3, Solvents: 4, Steps: 3, Stages: 6, Most stages in any one step: 3

#### References

Construction of dibenzo-fused seven- to ninemembered carbocycles via Bronsted acidpromoted intramolecular Friedel-Crafts-type alkenylation

By Otani, Takashi et al

From Chemical Communications (Cambridge, United Kingdom), 51(37), 7895-7898; 2015

#### **Reaction Protocol**

**Procedure** 

1. Add 3-butyn-1-ol (230  $\mu$ L, 3.00 mmol) to a mixture of 1-bromo-2-phenethylbenzene (261 mg), SPhos (27.6 mg, 67.2  $\mu$ mol, 7 mol%), PdCl<sub>2</sub>(CH<sub>3</sub>CN)<sub>2</sub> (5.2 mg, 20  $\mu$ mol, 2 mol%), Cs<sub>2</sub>CO<sub>3</sub> (793 mg, 2.43 mmol) and dry CH<sub>3</sub>CN (10 mL). 2. Stir the mixture at 60 °C for 6.5 hours.

## View more...

Available Experimental Data <sup>1</sup>H NMR, <sup>13</sup>C NMR, HRMS, State

# View with MethodsNow

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## 12. 2 Steps

#### Overview

Steps/Stages

1.1 R:Et<sub>3</sub>N, R:MeSO<sub>2</sub>Cl, S:CH<sub>2</sub>Cl<sub>2</sub>, 2.5 h, 0°C

1.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O

1.3 S:H<sub>2</sub>O, S:EtOH, 2 h, 50°C

2.1 C:Triflic acid, S:CH<sub>2</sub>Cl<sub>2</sub>, 10 min, 0°C

2.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O

**Notes** 

2) Friedel-Crafts alkenylation, regioselective, Reactants: 2, Reagents: 3, Catalysts: 1, Solvents: 3, Steps: 2, Stages: 5, Most stages in any one step: 3

#### References

Construction of dibenzo-fused seven- to ninemembered carbocycles via Bronsted acidpromoted intramolecular Friedel-Crafts-type alkenylation

By Otani, Takashi et al

From Chemical Communications (Cambridge, United Kingdom), 51(37), 7895-7898; 2015

**Reaction Protocol** 

**Procedure** 

1. Add methanesulfonyl chloride (40.0  $\mu$ L, 300  $\mu$ mol) to a mixture of 4-(2-phenethyl-phenyl)but-3-yn-1-ol (53.6 mg), triethylamine (60  $\mu$ L, 400  $\mu$ mol) and CH<sub>2</sub>Cl<sub>2</sub> (2.0 mL) at 0 °C.

2. Stir the mixture at 0 °C for 2.5 hours.

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Available Experimental Data <sup>1</sup>H NMR, <sup>13</sup>C NMR, HRMS, State

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## 13. Single Step

56%

Overview

Steps/Stages Notes

1.1 C:Triflic acid, S:CH<sub>2</sub>Cl<sub>2</sub>, 10 min, 0°C

1.2 R:NaHCO<sub>3</sub>, S:H<sub>2</sub>O

Friedel-Crafts alkenylation, regioselective, Reactants: 1, Reagents: 1, Catalysts: 1, Solvents: 2, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

Construction of dibenzo-fused seven- to ninemembered carbocycles via Bronsted acidpromoted intramolecular Friedel-Crafts-type alkenylation

By Otani, Takashi et al

From Chemical Communications (Cambridge, United Kingdom), 51(37), 7895-7898; 2015

## **Reaction Protocol**

**Procedure** 

1. Add TfOH (21.9  $\mu$ L, 250  $\mu$ mol) to a mixture of N,N-dimethyl-4-(2-phenethylphenyl)but-3-yn-1-amine (13.8 mg) in CH<sub>2</sub>Cl<sub>2</sub> (0.5 mL) at 0 °C.

2. Stir the mixture at 0 °C for 10 minutes.

## View more...

Available Experimental Data <sup>1</sup>H NMR, State

# View with MethodsNow

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## 14. Single Step

## Overview

## Steps/Stages

1.1 C:11057-89-9, C:Ph<sub>2</sub>P(CH<sub>2</sub>)<sub>3</sub>PPh<sub>2</sub>, S:THF, 10 min, rt

1.2 R:PhSiH<sub>3</sub>, 18 h, 60°C

1.3 R:NaOH, S:H<sub>2</sub>O, S:AcOEt, rt; 3 h, rt

## **Notes**

Schlenk tube used, conversion 97%, Reactants: 2, Reagents: 2, Catalysts: 2, Solvents: 3, Steps: 1, Stages: 3, Most stages in any one step: 3

#### References

General catalytic methylation of amines with formic acid under mild reaction conditions

By Sorribes, Ivan et al

From Chemistry - A European Journal, 20(26), 7878-7883; 2014

## **Reaction Protocol**

#### **Procedure**

- 1. Dissolve dppp (2.1 mg, 0.005 mmol) in dry  $nBu_2O$  (1 mL) in a Schlenk tube under argon atmosphere.
- 2. Add Karstedt"s catalyst (57 μL, 0.005 mmol), leading to the formation of a slightly yellow solution.

View more...

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## 15. Single Step

#### Overview

## Steps/Stages

- 1.1 R:NaH, C:141556-42-5, S:DMF, 30 min, rt
- 1.2 R:Ph<sub>2</sub>SiH<sub>2</sub>, S:DMF, 24-48 h, 50°C, 1 atm
- 1.3 R: $(NH_4)F$ , S: $H_2O$ , overnight, rt

#### **Notes**

chemoselective, Reactants: 2, Reagents: 3, Catalysts: 1, Solvents: 2, Steps: 1, Stages: 3, Most stages in any one step: 3

#### References

Metal-Free Catalyst for the Chemoselective Methylation of Amines Using Carbon Dioxide as a Carbon Source

By Das, Shoubhik et al

From Angewandte Chemie, International Edition, 53(47), 12876-12879; 2014

## **Reaction Protocol**

**Procedure** 

- 1. In the glovebox, place imidazolium salt (0.05 mmol) and NaH (0.05 mmol) in a 10 mL Schlenk tube.
- 2. Using Schlenk techniques, add 2 mL of dry DMF to the Schlenk tube.

#### View more...

Available Experimental Data

<sup>1</sup>H NMR, <sup>13</sup>C NMR, HRMS, State

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## 16. Single Step

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## Overview

## Steps/Stages

#### 1.1 R:

R:O<sub>2</sub>, S:H<sub>2</sub>O, 3 min, 37°C; 15 min, 37°C

#### **Notes**

biotransformation, enzymic, mitochondrial amidoxime reducing component, cytochrome b5,cytochrome b5 reductase enzyme used, buffered solution used, Reactants: 1, Reagents: 2, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

The Mitochondrial Amidoxime Reducing Component (mARC): Involvement in Metabolic Reduction of N-Oxides, Oximes and N-Hydroxyamidinohydrazones

By Jakobs, Heyka H. et al From ChemMedChem, 9(10), 2381-2387; 2014

#### Reaction Protocol

## **Procedure**

1. Unless otherwise stated, a standard incubation mixture consisted of 3 mM substrate (2 mM in case of nicotinamide-N-oxide) and 1 mM NADH in a total volume of 150 μL in 20 mM 2-(N-morpholino)ethansulfonic acid (MES) buffer, pH 6.0 for recombinant proteins or potassium phosphate buffer, consisting of 50 mM K<sub>2</sub>HPO<sub>4</sub> and SOmM KH<sub>2</sub>PO<sub>4</sub>, pH 6.0 for subcellular fractions.

2. Add 3% dimethyl sulfoxide (DMSO) to enhance solubility of the substrate.

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## 17. Single Step

81%

## Overview

## Steps/Stages

1.1 R:H<sub>2</sub>, C:14284-93-6, C:22031-12-5, C:LiCl, S:THF, 24 h, rt  $\rightarrow$  140°C, 60 atm

#### **Notes**

high pressure, autoclave used, Reactants: 2, Reagents: 1, Catalysts: 3, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

Selective Methylation of Amines with Carbon Dioxide and H2

By Li, Yuehui et al

From Angewandte Chemie, International Edition, 52(46), 12156-12160; 2013

#### **Reaction Protocol**

**Procedure** 

- 1. Charge [Ru(acac) $_3$ ] (2.0 mg), triphos (6.2 mg) and MSA (0.51  $\mu$ L, 7.5  $\mu$ mol) to the 4 mL glass vial containing a stir bar inside the autoclave.
- 2. Add dry THF (2.0 mL) and the amine substrate (0.5 mmol) to the vial.

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## 18. Single Step

HCI

## Steps/Stages

# 1.1 R:NaOH, S:H<sub>2</sub>O, basify

#### Notes

Reactants: 1, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

Novel method for the synthesis of stable Amitriptyline N-Oxide

By Ramesh, Andagar Ramakrishna and Roy, Anjan Kumar

From Indian Pat. Appl., 2009CH02050, 04 Mar 2011

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## 19. Single Step

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98%

#### Overview

## Steps/Stages

- 1.1 C:Ni, S:H<sub>2</sub>O, 10 min, 60°C
- 1.2 R:NaBH<sub>4</sub>, 15-20 min, 60°C; 2 h, 60°C

#### **Notes**

chemoselective, green chemistry-solvent, incremental addition (stage 2), Reactants: 1, Reagents: 1, Catalysts: 1, Solvents: 1, Steps: 1, Stages: 2, Most stages in any one step: 2

#### References

A chemoselective deoxygenation of N-oxides by sodium borohydride-Raney nickel in water

By Gowda, Narendra B. et al

From Tetrahedron Letters, 51(43), 5690-5693; 2010

## **Reaction Protocol**

**Procedure** 

- 1. Dissolve (1 mmol) of amitryptilene N-oxide in 2.5 mL of water at 60 °C.
- 2. Add Raney nickel (0.10 g, W6 grade) to the solution.

# View more...

Available Experimental Data <sup>1</sup>H NMR, <sup>13</sup>C NMR, Mass Spec

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# 20. Single Step

$$\bigcap_{\mathsf{CH}_3} \bigcap_{\mathsf{CH}_3} \bigcap_{\mathsf$$

## Overview

## Steps/Stages

1.1

## **Notes**

Reactants: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

## Preparation of amitriptyline hydrochloride

By Darabantu, Mircea et al From Rom., 91179, 30 Apr 1987

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## 21. 2 Steps

$$CH_3$$
 $CI$ 
 $CH_3$ 
 $CH_3$ 
 $CH_3$ 

#### Overview

#### Steps/Stages

1.1

2.1

## **Notes**

Reactants: 2, Steps: 2, Stages: 2, Most stages in any one step: 1

## References

# Tricyclic antidepressants

By Mayer, Jiri et al From Czech., 232331, 16 Jan 1985

## 22. Single Step

$$\bigcap_{\mathsf{CH}_3} \bigcap_{\mathsf{CH}_3} \bigcap_{\mathsf$$

## Overview

## Steps/Stages

1.1

## **Notes**

Reactants: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

Tricyclic antidepressants

By Mayer, Jiri et al

From Czech., 232331, 16 Jan 1985

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## 23. Single Step

#### Overview

## Steps/Stages

1.1

#### **Notes**

Reactants: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

## References

Tritium labeling of antidepressants with regard to their chemical structure

By Buchman, Ouri et al

From Journal of Labelled Compounds and Radiopharmaceuticals, 20(7), 887-900; 1983

# 24. Single Step

$$\bigcap_{\mathsf{CH}_3} \bigcap_{\mathsf{CH}_3} \bigcap_{\mathsf$$

## Overview

## Steps/Stages

1.1 R:HCI, S:Me<sub>2</sub>CHOH

## **Notes**

Reactants: 1, Reagents: 1, Solvents: 1, Steps: 1, Stages: 1, Most stages in any one step: 1

#### References

Amitriptyline hydrochloride

By Pop, Emil et al

From Rom., 76312, 30 Apr 1981

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